

STRUB Stabillo Cut YM SF

Organic water-miscible cooling lubricant
from renewable raw materials

Art.-No. 30163

Description

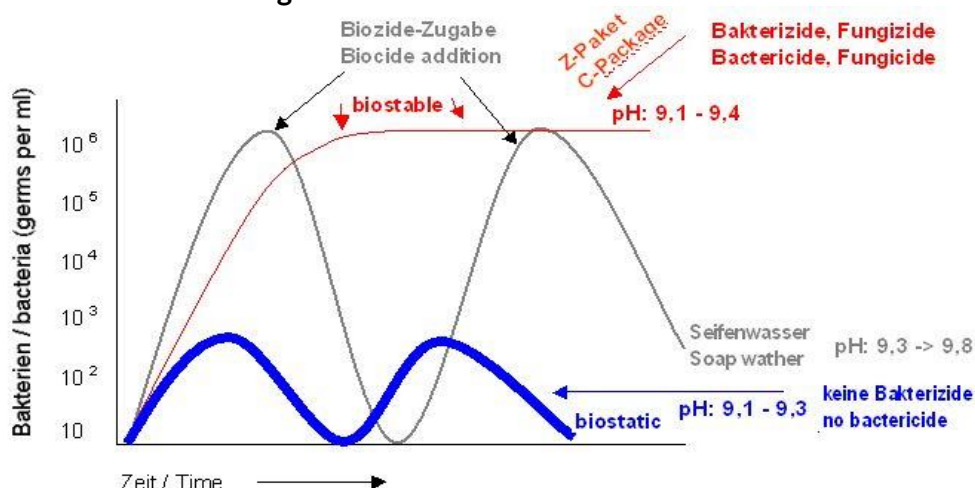
Ester-based, easy-care cooling lubricant with good rust protection properties, low-foaming, skin-friendly. Free from sodium nitrite, chlorine, PCB, PCT, PTBB and heavy metals.

Application

Universal cooling lubricant for the entire range of metalworking, the product is used wherever very good lubricating effect is required. Suitable for drilling, sawing, turning, milling and thread cutting in all common metals as well as plastics. Especially suitable also for glass grinding.

Do not mix with other cooling lubricants.

Features and advantages



- excellent properties
- low foaming tendency, even in soft water
- low consumption, therefore economical

Mixing ratio

Concentration	Refractometer reading	Effective concentration
- Grinding	6.0% - 7.0%	6% - 7%
- Turning	6.0% - 7.0%	6% - 7%
- Drilling / Milling	7.0% - 9.0%	7% - 9%
- Reaming	8.0% - 10.0%	8% - 10%
- Thread cutting	8.0% - 12.0%	8% - 12%
- Sawing	8.0% - 12.0%	8% - 12%

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