

STRUB Vulcan A 10, 15, 22, 32, 46

Universal high performance cutting oil

Description

Top decolletage oil based on a special mineral oil raffinate with a highly effective combination of additives. The oil is inhibited against oxidation and corrosion. The products have an excellent cutting and cooling effect, are low in oil mist, skin-friendly and have no tendency to foam. They are silicone-free and do not attack machine paints and varnishes. STRUB Vulcan A series enable dimensional stability, increase tool life and help to achieve excellent surface quality.

Application

Very special for machining on Décolletage automatic machines. For turning, milling, drilling, tapping, parting, broaching, rolling, sawing and punching. The oil is equally well suited for machining free-cutting steel, stainless steel, brass, soft iron and aluminum alloys.

Technical data

		A 10	A 15	A 22	A 32	A 46
Art. No.		33324	31151	30393	30941	32262
Color		yellowish	yellowish	yellowish	yellowish	yellowish
Density at 20°C	mm ² /s	0.871	0.887	0.889	0.889	0.892
Viscosity at 40°C		10	15	22	32	46
Flash point	°C	> 140	> 160	> 180	> 200	> 200

Transport

ADR/SDR No dangerous goods

Disposal

LVA VeVA / EAK: 12 01 06

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